

Absolac XT04PM

TECHNICAL DATASHEET

DESCRIPTION

Absolac XT04(PM) is high heat grade suitable for injection molding applications.

FEATURES

- High heat grade
- Good impact strength

APPLICATIONS

- Automotive parts
- Lamp housing
- Automotive interior parts
- Microwave oven housings

Property, Test Condition	Standard	Unit	Values
Rheological Properties			
Melt Flow Rate, 220 °C/10 kg	ISO 1133	g/10 min	5
Mechanical Properties			
Izod Notched Impact Strength, 1/4" bar, 0.010" Notch Radius, 23 °C (73 °F)			18
Tensile Stress at Yield, 23 °C	ISO 527	MPa	55
Tensile Modulus (MD)	ISO 527	MPa	2800
Flexural Strength, 23 °C	ISO 178	MPa	90
Flexural Modulus, 23 °C	ISO 178	MPa	2800
Hardness, Rockwell	ISO 2039-2	R scale	110
Thermal Properties			
Vicat Softening Temperature, B/2 (120 °C/h, 50N)	ASTM D 1525	°C	110
Heat Deflection Temperature A; (annealed 4 h/80 °C; 1.8 MPa)	ISO 75	°C	103
Coefficient of Linear Thermal Expansion	ISO 11359	10 ⁻⁶ /°C	70 to 100
Optical Properties			
Specular Gloss, 60 °	ASTM D 523	%	+98
Other Properties			
Density	ISO 1183	kg/m ³	1040
Processing			

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Property, Test Condition	Standard	Unit	Values
Linear Mold Shrinkage	ISO 294-4	%	0.4 to 0.6